

## HEAVY LOAD TYPE



### SELECTION OF ULTRA HEAVY AND HEAVY LOAD TYPE

CLASSIFICATION	ULTRA HEAVY LOAD TYPE			HEAVY LOAD TYPE		
MODEL TYPE	NH-LEA	NH-LEB	NH-LER	NH-EA	NH-EB	NH-ER
Mounting Direction						
Main Features	Ultra heavy load type with long runner blocks			Flange type heavy load type		Narrow width heavy load type
Permissible speed (m/min.)	120	120	120	120	120	120
Accuracy	C001-C7	C001-C7	C001-C7	C001-C7	C001-C7	C001-C7
Preload	T-T3	T-T3	T-T3	T-T3	T-T3	T-T3
Vibration Behavior	○	○	○	○	○	○
Noise	○	○	○	○	○	○

See unit conversion on page 48

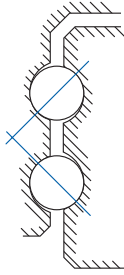
○ Low

● Very Low

## FEATURES

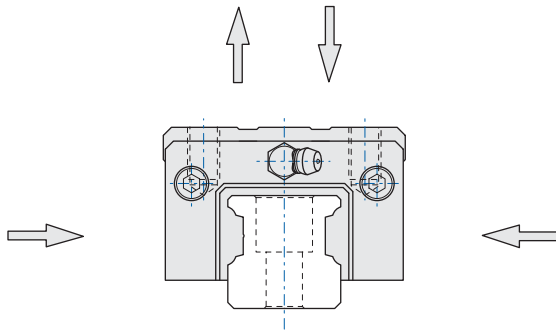
### NOOK Profile Rail Design

NOOK Ultra Heavy Load Type Runner Blocks maintain circulation of the balls by a retainer and end cap. The four rows of balls on the inner runner block are arranged in two rows on either side facing each other and contacting at a 45° angle. As the load is transmitted the balls contact the rail at two points at an inclusive angle of 90°. In turn, the contact with the outer track is the same, making a square load force configuration.



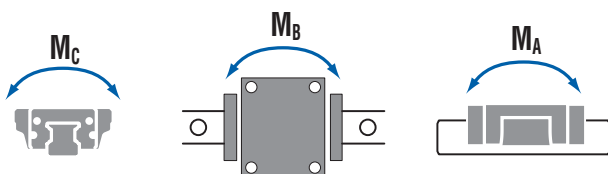
### Equal Load in Four Directions

The shape of NOOK runner blocks have an equal rated load capacity in any direction. Equal rigidity is therefore obtained in any of the four loading directions making NOOK runner blocks ideal for single or combination loads.

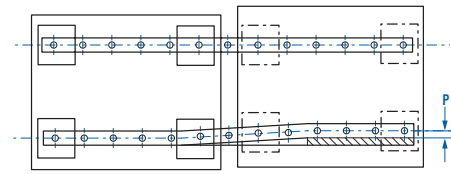


### Mounting Error Absorption and Rolling Moment Rigidity

NOOK runner blocks are designed to absorb some of the mounting inaccuracies without any significant increase in the sliding friction.



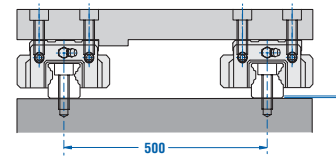
### Error Allowance in the Parallelism Between Two Rails—Horizontal Plane



Permissible Tolerance (P) for Parallelism

Model NH	P			unit = $\mu\text{m}$
Model No.	Clearance T0	Clearance T1	Normal Clearance	
15	—	18	25	
20	18	20	25	
25	20	22	30	
30	27	30	40	
35	30	35	50	
45	35	40	60	
55	45	50	70	
65	55	60	80	

### Error Allowance Between Two Rails

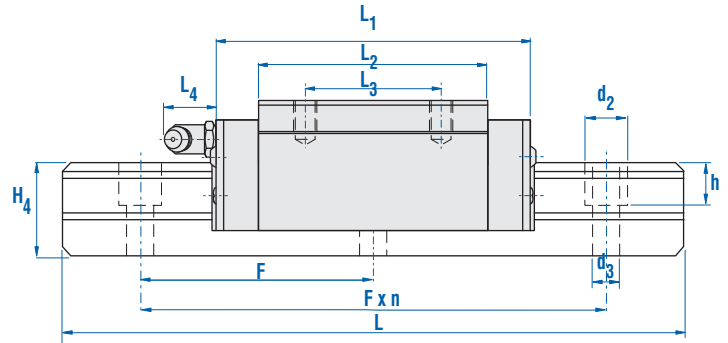
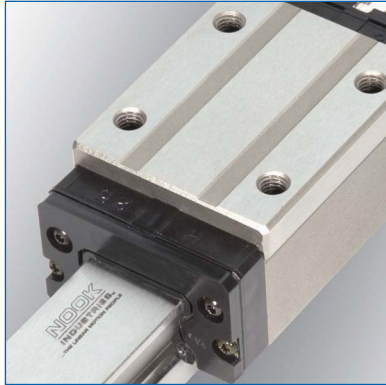


Permissible Tolerance (S) for Two Level

TWO LEVEL OFFSET: The values in the figures show the permissible tolerances for the rail-to-rail distance of 500 mm. The permissible values are proportional to the rail-to-rail distances.

Model NH	S			unit = $\mu\text{m}$
Model No.	Clearance T0	Clearance T1	Normal Clearance	
15	—	85	130	
20	50	85	130	
25	70	85	130	
30	90	110	170	
35	120	150	210	
45	140	170	250	
55	170	210	300	
65	200	250	350	

**NH-ER • NH-LER series**  
**heavy load • narrow width**  
**four tapped holes**

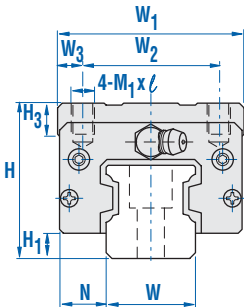


NOOK Precision Profile Rail Systems provide stable and efficient linear motion guidance under variable speeds and high load conditions.

- Interchangeable with other manufacturers
- NH-ER provides Heavy Load with Narrow Width
- NH-LER provides Heavy Load with Long Slide Unit
- Precision Class: C0001 - C7
- Preload: T - T3
- Maximum Rail Length:  
 20, 45, 55, 65 - 3000mm  
 25, 30, 35 - 4000mm

Model	assembly dimensions			runner block dimensions								grease fitting
	height H	width W <sub>1</sub>	length L <sub>1</sub>	W <sub>2</sub>	L <sub>3</sub>	M <sub>1</sub> xℓ	L <sub>2</sub>	H <sub>3</sub>	L <sub>4</sub>	W <sub>3</sub>	H <sub>1</sub>	
<b>NH15ER</b>	28	34	59	26	26	M4x5	38.5	6	0	4	4.5	NAS516-1A
<b>NH20ER</b>	30	44	73	32	36	M5x6	50	8	0	6	5	NAS516-1A
<b>NH25ER</b>	40	48	83	35	35	M6x8	59	8	12	6.5	6.5	B-M6F
<b>NH25LER</b>	40	48	107	35	50	M6x8	83	8	12	6.5	6.5	B-M6F
<b>NH30ER</b>	45	60	97	40	40	M8x10	68	8	12	10	7	B-M6F
<b>NH30LER</b>	45	60	123	40	60	M8x10	94	8	12	10	7	B-M6F
<b>NH35ER</b>	55	70	112	50	50	M8x12	80	10	12	10	8	B-M6F
<b>NH35LER</b>	55	70	141	50	72	M8x12	109	10	12	10	8	B-M6F
<b>NH45ER</b>	70	86	139	60	60	M10x17	102	15	16	13	11	B-PT 1/8
<b>NH45LER</b>	70	86	167	60	80	M10x17	130	15	16	13	11	B-PT 1/8
<b>NH55ER</b>	80	100	168	75	75	M12x18	124	18	16	12.5	14	B-PT 1/8
<b>NH55LER</b>	80	100	200	75	95	M12x18	156	18	16	12.5	14	B-PT 1/8
<b>NH65ER</b>	90	126	198	90	70	M16x20	148	23	16	18	14	B-PT 1/8
<b>NH65LER</b>	90	126	257	90	120	M16x20	207	23	16	18	14	B-PT 1/8

See unit conversion on page 48



		rail dimensions					load ratings										weights	
							basic load ratings				static moment ratings						block	rail
height	width	N	pitch	F	$d_3 \times d_2 \times h$	C		$C_0$		$M_A$		$M_B$		$M_C$		kg	kg/m	
$H_4$	W					kN	lbf	kN	lbf	kN-m	lb-in	kN-m	lb-in	kN-m	lb-in			
17	15	9.5	60	7.5	7.5 x 4.5 x 7	8.82	1,982	17.02	3,826	0.12	1,036	0.12	1,036	0.18	1,523	0.20	1.7	
21	20	12	60	6	6 x 9.5 x 11	13.92	3,130	23.83	5,157	0.16	1,389	0.16	1,389	0.26	2,344	0.29	2.8	
24	23	12.5	60	7	7 x 11 x 11	20.00	4,496	34.42	7,736	0.27	2,430	0.27	2,430	0.44	3,906	0.57	3.7	
24	23	12.5	60	7	7 x 11 x 11	27.36	6,149	45.88	10,314	0.47	4,166	0.47	4,166	0.64	5,642	0.8	3.7	
28	28	16	80	9	9 x 14 x 14	28.24	6,347	46.87	10,535	0.43	3,819	0.43	3,819	0.72	6,336	0.99	5.3	
28	28	16	80	9	9 x 14 x 14	37.55	8,441	62.56	14,061	0.73	6,423	0.73	6,423	0.98	8,680	1.4	5.3	
32	34	18	80	9	9 x 14 x 15	37.55	8,441	62.56	14,061	0.64	5,642	0.64	5,642	1.13	9,982	1.6	7.5	
32	34	18	80	9	9 x 14 x 15	50.30	11,306	81.59	18,337	1.13	9,982	1.13	9,982	1.64	14,496	2.2	7.5	
42	45	20.5	105	14	14 x 20 x 21	60.20	13,532	95.71	21,510	1.30	11,544	1.30	11,544	2.30	20,398	2.9	12.9	
42	45	20.5	105	14	14 x 20 x 21	80.61	18,116	127.48	28,651	2.11	18,662	2.11	18,662	3.13	27,689	3.7	12.9	
48	53	23.5	120	16	16 x 23 x 24	90.02	20,232	137.09	30,811	2.22	19,617	2.22	19,617	4.25	37,671	4.5	17.3	
48	53	23.5	120	16	16 x 23 x 24	119.05	26,756	183.09	41,147	3.71	32,810	3.71	32,810	5.31	47,046	5.8	17.3	
58	63	31.5	150	18	18 x 26 x 25	141.11	31,714	215.16	48,354	4.21	37,237	4.21	37,237	7.38	65,360	7.2	24.9	
58	63	31.5	150	18	18 x 26 x 25	192.11	43,175	286.15	64,310	7.21	63,798	7.21	63,798	10.75	95,133	10.5	24.9	

The specifications and data in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Nook Industries products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement.